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Category: Lip Color

LF2-038: BioMade SA-HS Hemp Ester Lipstick

Ingredient	INCI	Supplier	W/W%
Phase A (Waxes)			
Dermowax BB	Behenyl Behenate	Alzo International	3
Carnauba Wax	Carnauba Wax	Strahl & Pitsch	3
Candelilla Wax	Candelilla Wax	Strahl & Pitsch	4.5
Beantree	Methylheptyl Isostearate	Alzo International	18
BioMade SA-HS	Stearyl Cannabis Seedate	Alzo International	15
Dermol DISD	Diisostearyl Dimer Dilinoleate	Alzo International	20
Dermol TISC	Triisostearyl Citrate	Alzo International	12
Wickenol 535	Wheat Germ Glyceride	Alzo International	7.5
Phase B (Pigments)			
Unipure Red LC381 ADT-C	Iron Oxide (and) Isopropyl Titanium Triisostearate (and) Bis- PEG-15 Dimethicone / IPDI Copolymer (and) PEG-2 Soyamine	Sensient	5
Unipure White LC987 ADT-C	TiO2 (and) Isopropyl Titanium Triisostearate (and) Bis-PEG-15 Dimethicone/IPDI Copolymer (and) PEG-2 Soyamine	Sensient	7
Cloisonne Sparkle Gold	Mica (and) Titanium Dioxide (and) Iron Oxides	BASF	5
Total			100

## **Manufacturing Procedure**

- 1) Mix and melt the waxes and oils.
- 2) Add the colorants. Mix until homogeneous.
- 3) Pour into mold at approx. 80-85° C.
- 4) Fill into components.

## **Alzo Ingredient Benefits**

**Beantree** – light & dry, 100% naturally-derived ester with a siliconelike feel

**BioMade SA-HS** - naturally-derived butter-like ester that melts at body temperature. Provides payoff & creaminess and is an alternative to shea or cocoa butters

**Dermol DISD** – excellent pigment wetter and provides shine in lip & hair products

**Dermol TISC** – shine, high gloss, substantivity to lips, lip softening and high emolliency